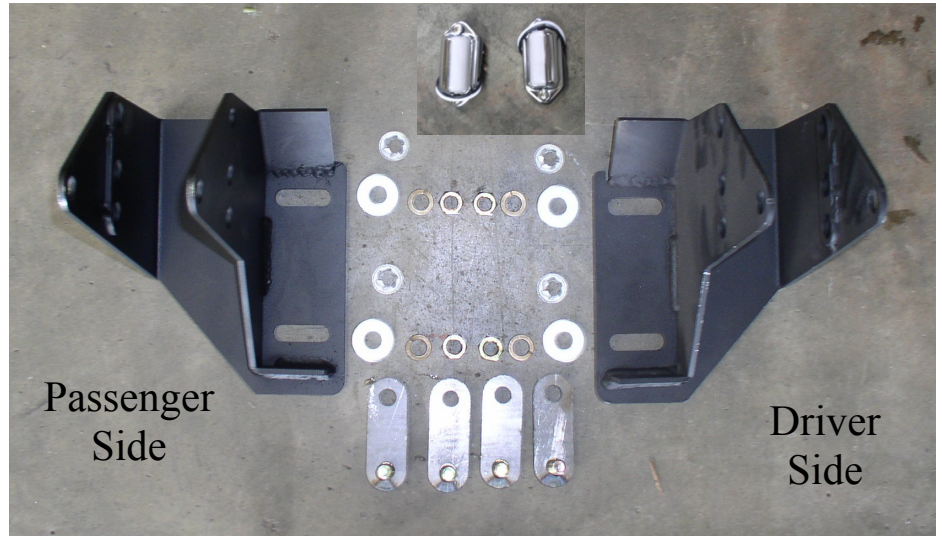




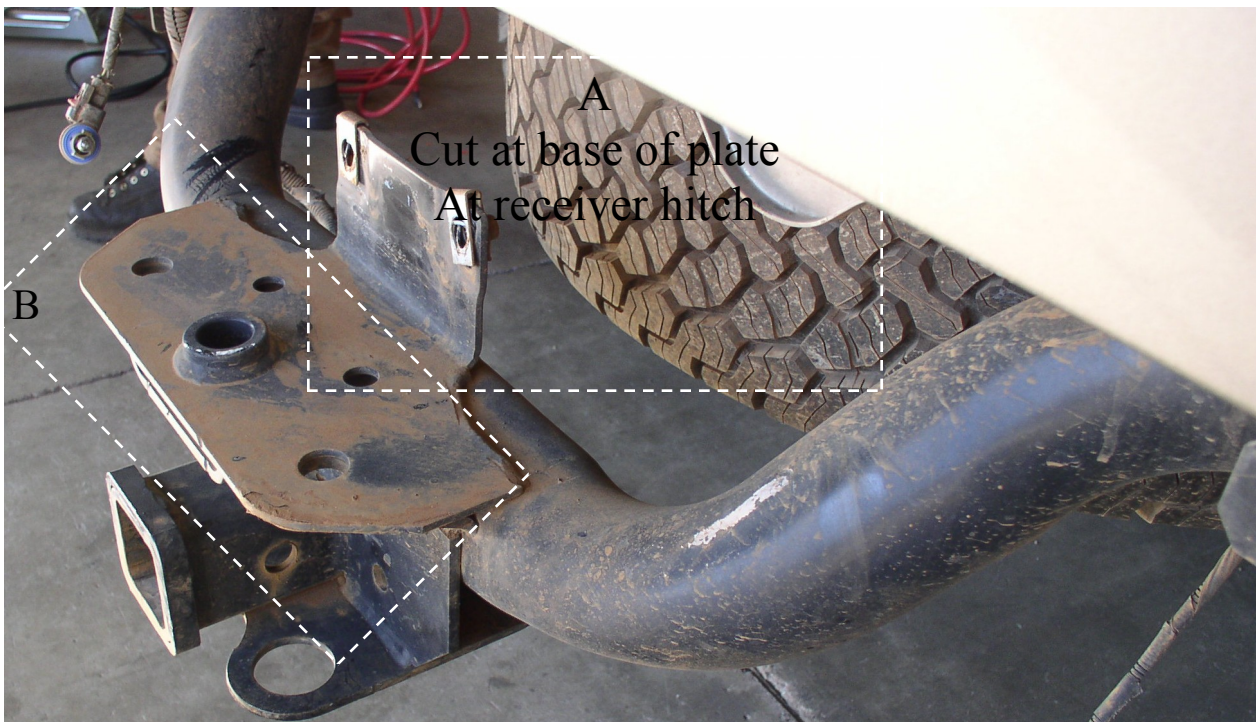
2003-2005 Dodge 2500-3500 2006-2009 Dodge 2500-3500 Rear Bumper Installation In-structions

List of Hardware

- 4 Single Bolt Plates
- 4 Spring Keepers
- 4 Flat Washers
- 4 Lock Washers
- 4 Nut
- 2 License Plate Lights



1. Remove Stock bumper setting stock hardware from frame aside. You will be reusing them later.
2. Prep hitch by using a cut wheel to remove the upper stock bumper mount see view A
3. Remove the welded plate from face of receiver hitch with cut wheel. (stock bumper mount on hitch) see view B

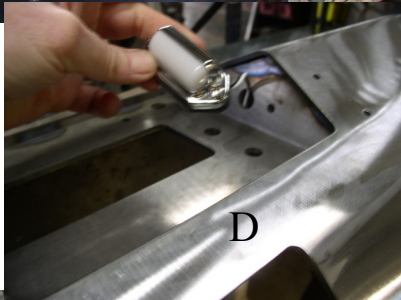




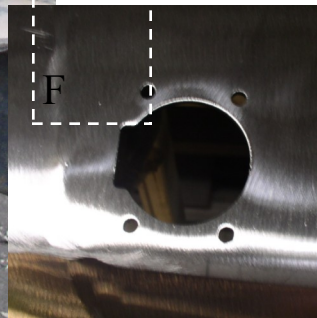
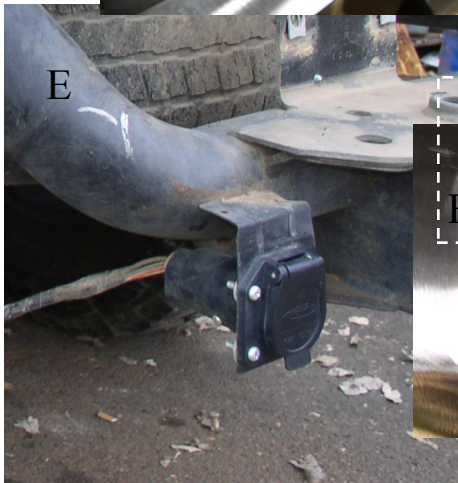
3. You will want to mount your winch in at this time foot forward mounting. You will have to relocate the control box. Example relocating to inside of the truck bed. See view C.



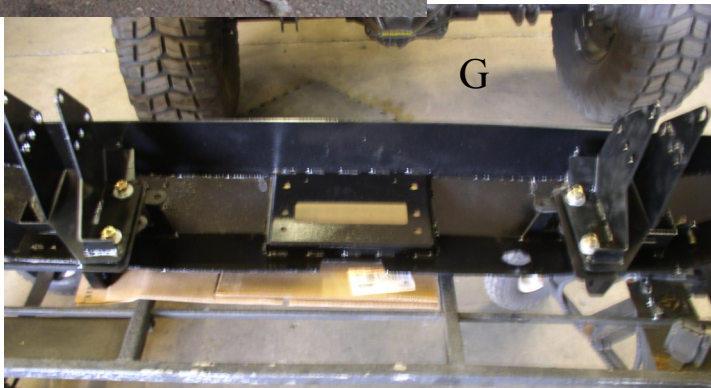
4. A 9,000lb winch will fit in the rear. If installing a winch in rear you will need a Flip License Plate Bracket and a Lighted License Plate Frame. If you are not putting a winch in the rear mount your license plate to the whole available on the winch mount and install the license plate lights in side of the outer ports of bumper see view D



5. The bumper has a Trailer Plug port to relocate Trailer plug use cut wheel at base of mounting bracket and remove Trailer Plug and relocate in bumper port. See view E, F



6. Apply bracket to inner bumper mount through bolts, apply flat washer, lock washer and nut see view G. Slightly tighten leaving some movement in bracket for adjustment.



7. Now you are ready to mount to frame horns. Using stock bolts. Adjust up and down and side to side and in and out. Once you have it in your desired position. Tighten all the bolts. If you are winching on a daily bases you should tack weld bracket to frame.